# UTEX INDUSTRIES, INC. PRODUCTS & CAPABILITIES

RESOURCES

Engineering

Prototype Shop

• FEA Capabilities

Chemist

R&D Lab

### THE UTEX<sup>®</sup> MISSION:

VALUE ADDED

EVERY STEP

At UTEX, our mission is to create the highest-quality engineered sealing solutions in the market and to support our customers with exceptional service that goes beyond expectations.

MATERIALS

Rubber

Plastics

Metal

Urethane

### LEAN ENGINEERING

- Cell Concepts
- Process Mapping
- Kaizen Events
- •Inventory Management Systems
- High Capacity Manufacturing



For over 80 years, UTEX has been in close collaboration with our customers to transform their ideas into a broad range of cost-effective rubber molding solutions—from simple I.D./O.D. rings to complex geometric profiles. Our custom rubber molding process has produced more than 5,000 unique parts that are now used in industries such as oilfield, petrochemical, medical, marine, pulp and paper facilities.

### **RUBBER MOLDING TECHNIQUES / CAPABILITIES**

Full Range of Elastomer Compounding and Processing, Including: • Natural Rubber • Synthetics • Specialized Compounds

### Compression

A preform is placed into the production mold and then compressed under specific temperature and pressure, based on the size and material of the finished part. Excess material, called flashing, may result and need to be trimmed at a later stage in production.

- Parts up to 78" Diameter
- Multi-Cavity Quick Change
  Capability
- UTEX Designed Large Volume Molding Work Cell

### Injection

Heated rubber travels through an auger, where it is softened and then forced through a nozzle into the mold cavity. While in the mold cavity, the rubber will take its shape as it cools. This process is efficient and allows for quick production of high quantity parts.

- State-of-the art 450 Ton Press
- Shot Size up to 21 lb
- Parts up to 15" Diameter

### Transfer

Transfer Molding is similar to compression molding yet the mold is more complex, requiring a transfer pot that has a small passage to the actual mold cavity. Rubber is placed in the transfer pot and heated prior to being forced into the mold cavity to form the molded part.

- Parts up to 24" in diameter and 8" Tall
- Efficient process by way
- of faster vulcanization

#### **Rubber Processing**

• Small Presses (15" to 24" Platens)

• Large Presses (30" to 84" Platens)

- Ovens
- Two Roll Mills
- Rubber Injection Presses
- Extruders
- Steam Autoclaves
- Banbury Mixers
- Three Roll Calender

#### **Product Examples**

- Packers
- Flowline Seals
- Flex Plugs
- T-Seals
- ShearBlades/Rear Seals
- O-Rings
- Annular Seals

### **INNOVATING SEALING PERFORMANCE**

utexind.com

ISO 9001:2015 CERTIFIED

### Superior Seals Designed & Manufactured in the USA by UTEX® / ISO 9001:2015 Certified

### PRECISION MACHINED THERMOPLASTICS

Thermoplastics are highly susceptible to lathe cutting and milling. Our state-of-the-art machining produces exacting replications of critical dimensions, allowing our production team to meet even the most precise specifications.

With expert engineers and unsurpassed chemists, UTEX is a specialist in custom plastic sealing solutions that solve your design challenges while reducing the costs commonly associated with metal components.

#### **Compression & Injection Molded Billets**

• Managed, on-hand supply of raw material stock reduces manufacturing lead time

- In-house Compression Molded PTFE Billets
- In-house Injection Molded **PEEK Billets**



**Custom & Prototype** 

**Springs** 

Cantilever, Helical,

and Offset Coil springs

On-site spring winder

Custom design springs

Ouickly prototype to your

### CUSTOM **URETHANE MOLDING**

UTEX offers cast polyurethane as an alternative to rubber, plastic or metal, depending on the

application. This innovative elastomer has been widely accepted as a cost-effective replacement for other materials and it is well known for its superior wear and abrasion resistance.

- · Ability to design and machine highly engineered molds
- to fit almost any custom application
- State-of-the-art urethane mixers, high flow computerized

equipment, and full service machine shop help us avoid defects, ensure on-time delivery

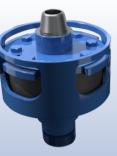
- Small consumables to large subsea components
- Quick turnaround prototypes

#### **Product Examples**

- Bonded Pistons
- Bend Restrictor
- Riser Clamps•
- TJ Packers
- Foam Darts
- Solids Control Products
- Nozzles
- Diffuser Tubes
- Hydrocyclones
- Elbows/Fittings

- **Composite Parts**
- from 1g to 500lbs
- High Temperature Urethane up to +350°F

## UTEX PRODUCTS



### **MINING PRODUCTS**

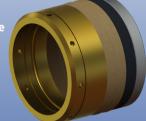
UTEX Smoothdrill<sup>®</sup> and updated design, King Cobra®, shock absorbers are produced for installation in rotary blasthole drill rigs used in open-pit mining operations. The shock absorber is threaded inline between the top motor drive and the drill string below, which continues down to the tricone bit at the surface.

UTEX

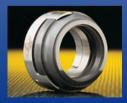
King Cobra®

### WELL SERVICE PACKING

Utex's premium quality packing sets combine high-performance elastomers with ultratough fabric reinforcements, engineered to achieve exceptional resistance to friction, pressure, abrasion, and wellbore fluids. Designed and manufactured in the USA,



Utex's well-known SUPERGOLD<sup>®</sup> pressure rings, coupled with the industry's FIRST and ONLY patented XLH® X-Tended Life header ring, are field-proven to significantly lower maintenance costs and increase pumping integrity in the most extreme applications, with achievable run time to 500+ hours before planned maintenance. The XLH® SUPERGOLD<sup>®</sup> WSP set is the leading packing set preferred by the industry's most reliable pressure pumping companies.



Utex can repair or replace a faulty mechanical seal instead of buying a complete pump replacement.

### MECHANICAL SEALS

Utex has decades of experience designing and manufacturing mechanical seals for a broad spectrum of industries. Using CAD/CAM technology, we design and manufacture our own products and maintain a large inventory of standard and custom-designed products. We have the flexibility to design custom seals and associated parts for high temperature applications, corrosive material service, for high durability operating requirements and for handling all types of fluids. It is a total sealing technology capability that Utex offers.

Contact your UTEX Sales Rep today to find out more.

### utexind.com

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**INNOVATING SEALING PERFORMANCE** 

- Why Urethane?
  - Abrasion Resistant

  - Ability to process parts
  - Cut and Tear Resistant • Bondable to Metal and